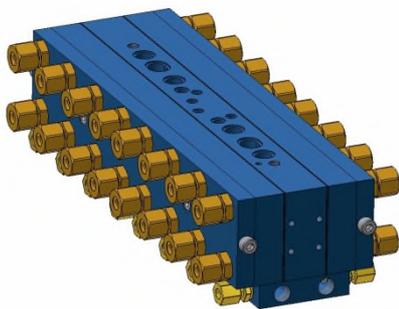


## Spray and blow-out heads with interchangeable plate system and diaphragm control

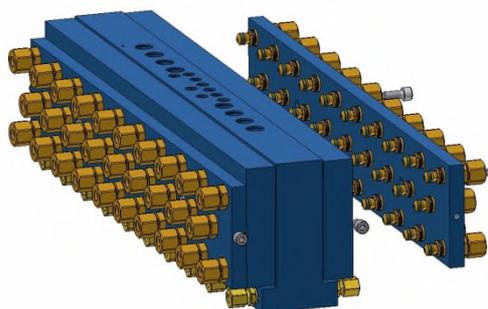
### 4-circuit spray and blow-out head 312 range

4 spray and blow-out circuits  
2 high pressure blow-out circuits  
2 spray medium



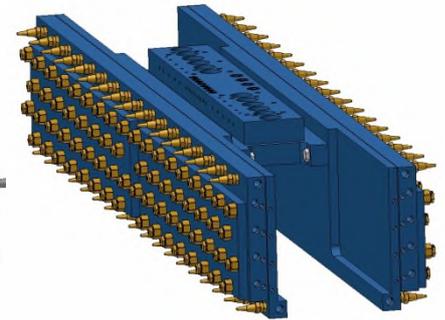
### 6-circuit spray and blow-out head 317 range

6 spray and blow-out circuits  
2 high pressure blow-out circuits  
3 spray medium



### 8-circuit spray and blow-out head 319 range

8 spray and blow-out circuits  
4 high pressure blow-out circuits  
4 spray medium



The spray and blow-out head consists of a basic anodised aluminium body with our **diaphragm control**. Attached to the spray and blow-out head are the interchangeable plates equipped with spray and blow-out nozzles. For each application we have a large nozzle assortment.

The main feature is the **interchangeable plate system** which we first introduced in 1987. With this system, when changing over to another casting die, only the front plates have to be changed and not the whole sprayhead. This constantly updated design concept guarantees extremely short set-up times and easy handling.

## Specification

interchangeable plate system (short set-up times)

high operating reliability with short and precise spraying impulses through our diaphragm control

large straight-through openings (works with all common types of spray medium)

efficient spraying through a wide range of spraying nozzles with varying angles media flow (0° - 60°)

a large nozzle assortment for each application

easy to clean

## 4-circuit spray and blow-out head 312 range

width of the sprayhead in mm	number of spray and blow-out nozzles	number of blow-out nozzles	GERLIEVA order number
280	24	12	312-93340
380	32	16	312-93540
480	40	20	312-93740
580	48	24	312-93840

## 6-circuit spray and blow-out head 317 range - range 1

width of the sprayhead in mm	number of spray and blow-out nozzles	number of blow-out nozzles	GERLIEVA order number
360	34	12	317-13020
480	46	16	317-13120
580	58	20	317-13220

## 6-circuit spray and blow-out head 317 range - range 2

width of the sprayhead in mm	number of spray and blow-out nozzles	number of blow-out nozzles	GERLIEVA order number
700	68	22	317-13310
820	80	26	317-13410
940	92	30	317-13510
1060	104	34	317-13610

## 8-circuit spray and blow-out head 319 range

width of the sprayhead in mm	number of spray and blow-out nozzles	number of blow-out nozzles	GERLIEVA order number
815	72	38	319-310000
985	88	46	319-320000
1155	104	54	319-330000
1325	120	62	319-340000
1495	136	70	319-350000